# Spring Press-in Type/Internal Thread Type/Flat Type ➤ Universal

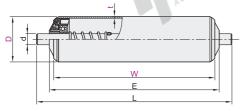
## Conveyor Rollers



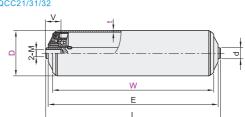


### Spring Press-in Type QCC01/11/12

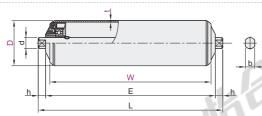




#### Internal Thread Type QCC21/31/32



Flat Type QCC41/51/52



#### Roller circular runout (radial direction)

| Circular runout |
|-----------------|
| 0.5             |
| 0.6             |
| 1.0             |
| 1.2             |
| 1.6             |
|                 |





#### O Spring Press-in Type

| Spring Fress-in | туре |     |          |            |     |      |         |  |
|-----------------|------|-----|----------|------------|-----|------|---------|--|
| Part Number     |      |     | W        | d          | Е   | 1    | Bearing |  |
| Code            | D    | ,   | VV       | Shaft Dia. | L   | L    | Bearing |  |
| QCC01           | 38   | 1.2 | 135~1400 | VPE        |     |      |         |  |
|                 | 50   | 1.5 | 145~1800 | NET 12     | W+9 | W+31 | 6002    |  |
|                 |      | 2   | - 11°    |            |     |      |         |  |
|                 | 60   | 2   | 135~1900 |            |     |      |         |  |
|                 | 38   | 1.2 | 135~1400 |            |     |      |         |  |
| QCC11           | 50   | 1.5 | 145~1800 |            |     |      |         |  |
|                 | 60   | 2   | 135~1900 | 12         | W+9 | W+31 | 6002    |  |
| QCC12           | 50   | 1.5 | 135~1900 |            |     |      |         |  |
|                 | 60   | 2   | 13331900 |            |     |      |         |  |

#### Internal Thread Type

| Part Number    |     |     | w        | d          | Е      | 1       | М    | V  | Bearing |
|----------------|-----|-----|----------|------------|--------|---------|------|----|---------|
| Code           | D   | 1   | VV       | Shaft Dia. |        | L       | IVI  | v  | Bearing |
| QCC21          | 38  | 1.2 | 120~1800 |            |        |         |      |    |         |
|                | 50  | 1.5 | 120~1900 | 12         | W+9    | W+10    | M8   | 15 | 6002    |
|                | 50  | 2   |          | 12         | VV + 9 | VV + 10 | IVIO | 13 | 0002    |
|                | 60  | 2   |          |            |        |         |      |    |         |
|                | 80  | 3   |          | 20         | W+11   | W+12    | M12  | 25 | 6205    |
| QCC31<br>QCC32 | 38* | 1.2 | 120~1800 |            |        |         |      |    |         |
|                | 50  | 1.5 | 120~1900 | 12         | W+9    | W+10    | M8   | 15 | 6002    |
|                | 60  | 2   |          |            |        |         |      |    |         |

#### ! With \* not applicable to QCC32.

#### Flat Type

| Mar Typo       |     |     |          |            |          |      |    |         |         |
|----------------|-----|-----|----------|------------|----------|------|----|---------|---------|
| Part Number    |     | +   | W        | d E        | - #PI    | b    | h  | Bearing |         |
| Code           | D   | , t | VV       | Shaft Dia. | 12/4/    |      | ь  | "       | Dearing |
| QCC41          | 38  | 1.2 | 120~1800 | - A 6      | AX       | į.   |    |         |         |
|                | 50  | 1.5 | 120~1900 | 12         | W+9 W+31 | 10   | 11 | 6002    |         |
|                | 50  | 2   |          |            | WTS      | W+31 | 10 | ''      | 0002    |
|                | 60  | 2   |          |            | a        |      |    |         |         |
|                | 80  | 3   |          | 20         | W+11     | W+41 | 16 | 15      | 6205    |
| QCC51<br>QCC52 | 38* | 1.2 | 120~1800 | CR1        |          |      |    |         |         |
|                | 50  | 1.5 | 120~1900 | 12         | W+9      | W+31 | 10 | 11      | 6002    |
|                | 60  | 2   | 120-1900 | N.F.       |          |      |    |         |         |

#### 1 With \* not applicable to QCC52.





QCC01 - D38 - t1.2 - W300







### **Conveyor Rollers**

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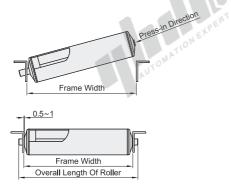
#### Installation Notes

#### O Spring Press-in Type

The installation space needs to be reserved between the inner width of the frame and the roller, It is recommended to reserve a gap of 0.5~1mm on one side.

②It is recommended to add a tie rod between the frames to stabilize and reinforce the frame.

The installation needs to be done base on butted lines. It is recommended that the roller Surface should not be lower than the frame surface after installation.



#### Internal Thread Type

①The frame installation hole should not be too large, to reduce the height of the roller after installation (The gap is generally 0.5mm, taking M8 as an example, the recommended frame hole is Ø8.5mm).

@When it is an aluminum profile frame, it is recommended to choose the "large shaft diameter and small thread"configuration,

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And place the bolts to have the shaft through the aluminum profile.



#### Flat Type

①After the two ends of the round shaft core are flattened,insert it into

The corresponding rack slot. It is recommended to open a waist hole or a flat hole for use.

②The hole tolerance of the waist hole or flat hole is recommended to be positive tolerance.

