

Both Ends Stepped >
Both Ends Stepped and Tapped >

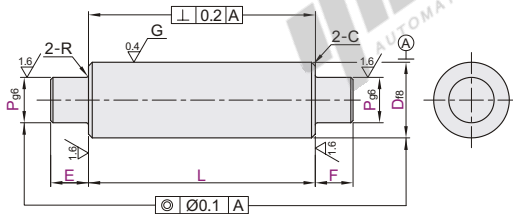
Shafts

(D Tol. f8)

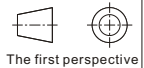
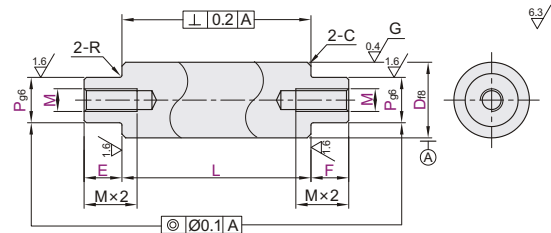
Both Ends Stepped	Both Ends Stepped and Tapped	Accuracy Grade	D Tol.	Material		Hardness	Surface Treatment
				GB	Equiv.		
SHM11	SHN11	Ordinary Grade	f8	45	S45C	—	Hard Chrome Plating, Plating Hardness HV750+, Plating Thickness More Than 3µm



Both Ends Stepped
SHM11



Both Ends Stepped and Tapped
SHN11



Ⓜ Circularity, Straightness, Perpendicularity and Changes in Hardness. Please refer to shaft product introduction.

Both Ends Stepped

Part Number	D ₈	1 mm Increment	R	C
8	-0.013 -0.035	20~800		
10				
12				
13		20~1000		
15	-0.016 -0.043			
16			0.3	
18				
20		20~1200		
25	-0.020 -0.053			
30				
35				
40	-0.025 -0.064	20~1500		
50			0.5	

(D Tol. f8)
SHM11

Both Ends Stepped and Tapped

Part Number	D ₈	1 mm Increment	M Selection	R	C
8	-0.013 -0.035	20~800	6 3		
10			6~8 3 4 5		
12			6~10 3 4 5 6		
13		20~1000	6~11 3 4 5 6 8		0.5 Below
15	-0.016 -0.043		6~13 3 4 5 6 8 10		
16			6~14 3 4 5 6 8 10		0.3
18			8~16 4 5 6 8 10 12		
20		20~1200	8~17 4 5 6 8 10 12		
25	-0.020 -0.053		8~22 4 5 6 8 10 12 16		
30			9~27 5 6 8 10 12 16 20 24		
35			9~32 5 6 8 10 12 16 20 24		1.0 Below
40	-0.025 -0.064	20~1500	11~37 6 8 10 12 16 20 24 30		
50			11~47 6 8 10 12 16 20 24 30	0.5	

(D Tol. f8)
SHN11



Both Ends Stepped

Part Number	D	L	EF	P
SHM11	10	20≤300	E=2~P×4 F=2~P×4	6~8

SHM11—D8—L30—E10—F10—P6

Optional Processing(Both Ends Stepped)

Part Number	D	L	EF	P	Optional Processing Code
SHM11	10	20≤300	E=2~P×4 F=2~P×4	6~8	JD()JE()SD() EC()ED()

SHM11—D8—L30—E10—F10—P6—LC



Discount price	Per	1~4	5~
	Price	100%	Additional quotation

Both Ends Stepped and Tapped

Part Number	D	L	EF	P	M
SHN11	10	20≤300	E=2~P×4 F=2~P×4	6~8	3 4 5

SHN11—D8—L30—E10—F10—P6—M3

Optional Processing(Both Ends Stepped and Tapped)

Part Number	D	L	EF	P	M	Optional Processing Code
SHN11	10	20≤300	E=2~P×4 F=2~P×4	6~8	3 4 5	JD()JE()SD() EC()ED()

SHN11—D8—L30—E10—F10—P6—M3—LC



Code	Spec.	Code	Spec.																																										
LC	<p>Alteration to L Dimension Tolerance</p> <p>Ordering Code LC</p> <ul style="list-style-type: none"> Ⓜ 0.1 mm Increment Ⓜ When L < 300, L±0.03; When 300 ≤ L < 600, L±0.05; When L ≥ 600, L±0.1. 	EC() ED()	<p>Set Screw Flat at One Location</p> <p>Ordering Code EC10-K8</p> <p>Set Screw Flats at Two Locations</p> <p>Ordering Code ED10-K8-T10</p> <table border="1"> <tr> <th>D</th> <th>h</th> </tr> <tr> <td>8~18</td> <td>1</td> </tr> <tr> <td>20~40</td> <td>2</td> </tr> <tr> <td>50</td> <td>3</td> </tr> </table>	D	h	8~18	1	20~40	2	50	3																																		
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8~18	1																																												
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50	3																																												
JD() JE()	<p>Add keyway at One Location</p> <p>Ordering Code JD10-J10</p> <p>Ordering Code JE10-X10-JD10-J8</p> <p>Add Keyways at Two Locations</p> <p>Ordering Code X() JE()</p> <ul style="list-style-type: none"> Ⓜ 1 mm Increment Ⓜ When JD=0/JE=0, see the right figure. Ⓜ Application Notes:D12,D16, D20,D25,D30. Ⓜ Keyway details refer to P10. Ⓜ Only applicable to SHM11. 	SD()	<p>Wrench Flats at Two Locations</p> <p>Ordering Code SD12-S8</p> <ul style="list-style-type: none"> Ⓜ 1 mm Increment <table border="1"> <tr> <th>D</th> <th>W</th> <th>V</th> </tr> <tr> <td>8</td> <td>7</td> <td>9</td> </tr> <tr> <td>10</td> <td>8</td> <td>9</td> </tr> <tr> <td>12</td> <td>10</td> <td></td> </tr> <tr> <td>13</td> <td>11</td> <td></td> </tr> <tr> <td>15</td> <td>13</td> <td></td> </tr> <tr> <td>16</td> <td>14</td> <td>11</td> </tr> <tr> <td>18</td> <td>16</td> <td></td> </tr> <tr> <td>20</td> <td>17</td> <td></td> </tr> <tr> <td>25</td> <td>22</td> <td></td> </tr> <tr> <td>30</td> <td>27</td> <td>16</td> </tr> <tr> <td>35</td> <td>30</td> <td></td> </tr> <tr> <td>40</td> <td>36</td> <td></td> </tr> <tr> <td>50</td> <td>41</td> <td>21</td> </tr> </table> <ul style="list-style-type: none"> Ⓜ Only applicable to SHM11. 	D	W	V	8	7	9	10	8	9	12	10		13	11		15	13		16	14	11	18	16		20	17		25	22		30	27	16	35	30		40	36		50	41	21
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Ⓜ When selecting multiple optional processing, the distance between machined areas should be greater than 2mm.
Ⓜ Optional processing may reduce hardness.