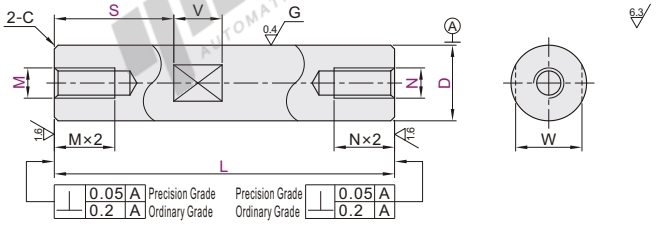
with Wrench Flats		D Tol.	Material		Hardness	Surface Treatment
Ordinary Grade	Precision Grade		GB	Equiv.		
SCK02	SCK32	g6	GCr15	SUJ2	Induction Hardened Effective Hardened Depth refer to P10 Quench Hardness GCr15 HRC56~ S45C HRC56~ 9Cr18Mo Or Corrosion-Resistant Steel With Equivalent Hardness HRC52~	Hard Chrome Plating,Plating Hardness HV750~, Plating Thickness More Than 3μm
SCK06	SCK36		9Cr18Mo Or Corrosion-Resistant Steel With Equivalent Hardness	SUS440C Or Corrosion-Resistant Steel With Equivalent Hardness		—
SCK07	SCK37					Hard Chrome Plating,Plating Hardness HV750~, Plating Thickness More Than 3μm
SCK22	—		45	S45C		

Processing according to drawings



! Circularity, Straightness, Perpendicularity and Changes in Hardness.Please refer to shaft product introduction.
! Annealing may lower hardness at shaft end machined areas (effective thread length + approx. 10mm), Please refer to shaft product introduction.


The first perspective

Ordinary Grade

Part Number Code	D_{g6}		L 1mm Inc.	M·N Selection	Wrench Flats Dimensions S	W	V	C
SCK02 SCK06 SCK07 SCK22	6	-0.004 -0.012	15~600	3	! According to the use of Request for designation S size. ! 1 mm Increment ! Wrench Flats Dimensions refer to the product introduction of shafts.	5		0.5Below
	8	-0.005 -0.014	15~800	3 4 5		7	8	
	10			3 4 5 6		8		
	12		15~1000	4 5 6 8		10		
	13		20~1000	4 5 6 8		11		
	15	-0.006 -0.017		4 5 6 8 10		13		
	16			4 5 6 8 10		14	10	
	18		25~1200	4 5 6 8 10 12		16		
	20			4 5 6 8 10 12		17		
	25	-0.007 -0.020	30~1200	4 5 6 8 10 12 16		22		
	30		30~1500	4 5 6 8 10 12 16 20		27	15	1.0Below
	35			4 5 6 8 10 12 16 20 24		30		
	40	-0.009 -0.025	50~1500	4 5 6 8 10 12 16 20 24 30		36	20	
	50			4 5 6 8 10 12 16 20 24 30		41		

Precision Grade

Part Number Code	D_{g6}		L 1mm Inc.	M·N Selection	Wrench Flats Dimensions S	W	V	C
SCK32 SCK36 SCK37	6	-0.004 -0.012	20~300	3	! According to the use of Request for designation S size. ! 1 mm Increment ! Wrench Flats Dimensions refer to the product introduction of shafts.	5		0.2Below
	8	-0.005 -0.014		3 4 5		7	8	
	10			3 4 5 6		8		
	12			4 5 6 8		10		
	13		20~350	4 5 6 8		11		
	15	-0.006 -0.017		4 5 6 8 10		13		
	16			4 5 6 8 10		14	10	
	18			4 5 6 8 10 12		16		
	20			4 5 6 8 10 12		17		
	25	-0.007 -0.020	25~450	4 5 6 8 10 12 16		22		
	30			6 8 10 12 16 20		27	15	

Please order as shown

Ordinary Grade

Part Number Code	D	L	M·N	S
SCK02	⑥	15≤D00	③	According to the use of Request for designation S size
SCK06	8	15~800	3 4 5	

SCK02—D6—L85—M3—N3—S20

Optional Processing

Part Number Code	D	L	M·N	S	Optional Processing Code
SCK02	⑥	15≤D00	③	According to the use of Request for designation S size	LC MC( ) NC( )
SCK06	8	15~800	3 4 5		

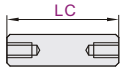
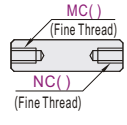
SCK02—D6—L85—M3—N3—S20—LC

Discount price

Per	1~4	5~
Price	100%	Additional quotation

Delivery 4

Optional Processing

Code	Spec.		Code	Spec.	
LC	**Alteration to L Dimension Tolerance** 	Ordering Code LC ! 0.1 mm Increment ! When L<300, $L_{\pm 0.03}$; When 300≤L<600, $L_{\pm 0.05}$; When L≥600, $L_{\pm 0.1}$. ! L>300 ' s Precision Grade is not applicable.	MC( ) NC( )	**Change to Fine Tapped Thread** 	Ordering Code MC12

D	MC·NC			
12~13	8	—		—
15~16	8	10		
18	8	10	12	
20	8	10	12	16
25~35	8	10	12	16 20
40	—	10	12	16 20
50	—	—	12	16 20
Pitch	1.0	1.25	1.5	

! In selection, M(N) must be changed to MC(NC).
! In selection, M(N) and MC(NC) must be the same size.