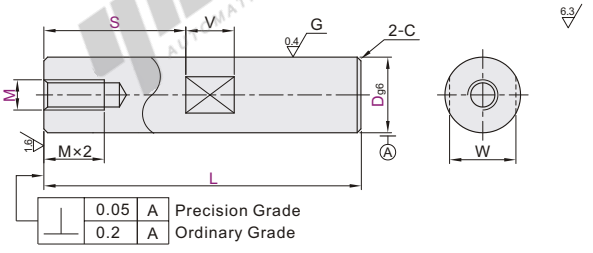
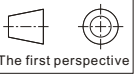
with Wrench Flats		D Tol.	Material		Hardness	Surface Treatment
Ordinary Grade	Precision Grade		GB	Equiv.		
SCE02	SCE32	g6	GCr15	SUJ2	Induction Hardened Effective Hardened Depth refer to P10 Quench Hardness GCr15 HRC56~ S45C HRC56~	Hard Chrome Plating,Plating Hardness HV750~, Plating Thickness More Than 3μm
SCE06	SCE36		9Cr18Mo Or Corrosion-Resistant Steel With Equivalent Hardness	SUS440C Or Corrosion-Resistant Steel With Equivalent Hardness		—
SCE07	SCE37					
SCE22	—		45	S45C	9Cr18Mo Or Corrosion-Resistant Steel With Equivalent Hardness HRC52~	Hard Chrome Plating,Plating Hardness HV750~, Plating Thickness More Than 3μm

Processing according to drawings



! Circularity, Straightness, Perpendicularity and Changes in Hardness. Please refer to shaft product introduction.
! Annealing may lower hardness at shaft end machined areas (effective thread length + approx. 10mm), Please refer to shaft product introduction.


The first perspective

Ordinary Grade

Part Number Code	Dg6	L 1mm Increment	M Selection	Wrench Flats Dimensions S	W	V	C
	6 -0.004 -0.012	15~600	3		5		
	8 -0.005 -0.014	15~800	3 4 5		7	8	
	10		3 4 5 6	! According to the use of Request for designation S size.	8		
	12	15~1000	4 5 6 8		10		0.5Below
	13	20~1000	4 5 6 8		11		
SCE02	15 -0.006 -0.017		4 5 6 8 10		13	10	
SCE06	16		4 5 6 8 10	! 1 mm Increment	14		
SCE07	18	25~1200	4 5 6 8 10 12	! Wrench Flats Dimensions refer to the product introduction of shafts.	16		
SCE22	20		4 5 6 8 10 12		17		
	25 -0.007 -0.020	30~1200	4 5 6 8 10 12 16		22		
	30	30~1500	6 8 10 12 16 20		27	15	1.0Below
	35		8 10 12 16 20 24		30		
	40 -0.009 -0.025	40~1500	10 12 16 20 24 30		36	20	
	50	60~1500	12 16 20 24 30		41		

Precision Grade

Part Number Code	Dg6	L 1mm Increment	M Selection	Wrench Flats Dimensions S	W	V	C
	6 -0.004 -0.012	20~300	3		5		
	8 -0.005 -0.014		3 4 5	! According to the use of Request for designation S size.	7	8	
	10		3 4 5 6		8		
	12		4 5 6 8		10		0.5Below
	13	20~350	4 5 6 8		11		
SCE32	15 -0.006 -0.017		4 5 6 8 10	! 1 mm Increment	13		
SCE36	16		4 5 6 8 10	! Wrench Flats Dimensions refer to the product introduction of shafts.	14	10	
SCE37	18		4 5 6 8 10 12		16		
	20		4 5 6 8 10 12		17		
	25 -0.007 -0.020	25~450	4 5 6 8 10 12 16		22		1.0Below
	30		6 8 10 12 16 20		27	15	

Please order as shown

Part Number Code	D	L	M	S
SCE02	6	15≤D00	3	According to the use of Request for designation S size
SCE06	8	15~800	3 4 5	

SCE02—D6—L80—M3—S20

Optional processing

Part Number Code	D	L	M	S	Optional Processing Code
SCE02	6	15≤D00	3	According to the use of Request for designation S size	LC
SCE06	8	15~800	3 4 5		MC( )...

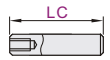
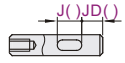
SCE02—D6—L80—M3—S20—LC

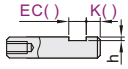
Discount price

Per	1~4	5~
Price	100%	Additional quotation

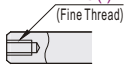
Delivery 4

Optional Processing

Code	Spec.
LC	**Alteration to L Dimension Tolerance**  Ordering Code LC ! 0.1 mm Increment ! When L<300, L±0.03; When 300≤L<600, L±0.05; When L≥600, L±0.1. ! L>300 ' s Precision Grade is not applicable.
JD( )	**Add Keyway at One Location**  Ordering Code JD10-J10  ! 1 mm Increment ! When JD = 0 , see the above figure. ! Only applicable to D=12, 16, 20, 25 and 30. ! Keyway details refer to P10.

Code	Spec.
EC( )	**Set Screw Flat at One Location**  Ordering Code EC10-K8 ! 1 mm Increment

D	h
6~18	1
20~40	2
50	3

Code	Spec.
MC( )	**Change to Fine Tapped Thread**  Ordering Code MC14

D	MC		
12-13	—		—
15-16			
18	8		12
20		10	12 16
25~35			12 16 20
40	—		12 16 20
50		—	12 16 20
Pitch	1.0	1.25	1.5

! In selection, M must be changed to MC.
! In selection, M and MC must be the same size.