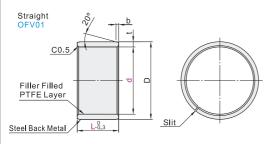
Multi-Layer Oil-Free Bushings

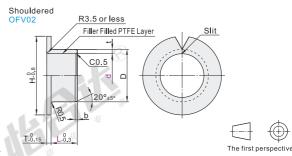
	Code	Type			Material	0 (Allowable			
			Steel Back Metal		Middle Laver	Surface Layer	Surface Treatment	Temperature		
			GB	Equiv.	Wildule Layer	Surface Layer	Treatment	Tomporature		
	OFV01	Straight	CDCC	SPCC	Bronze Powder	PTFF	Tin Plating	-180~280℃		
ı	OFV02	Shouldered	SPCC			PIFE	Till Flating	-100~200 C		



- Excellent wear-resistance, applicable for linear and rotary movement.
- High and low temperature resistance.
- Product lifetime description:
- Once the PTFE layer is worn, the shaft and the intermediate layer will begin to contact each other and operate.
- If the equipment does not have high requirements for precision and lubrication, it can continue to rely on the intermediate layer for work.
- Noise occurs during product operation:
 Once the PTFE layer is worn out, noise will occurs when it contacts with the intermediate layer and operate.
- There is dirt and foreign matter on the inner wall of the bushing.
- If the shaft has a large eccentric load, will cause abnormal noise when it contacts with the chamfer of the bushing.
- The Shaft diameter tolerance that matches this product: e7 (for reference only).

 When the product is pressed into the seat hole, put on a little lubricating oil on the end or inner wall of the seat hole, and use a hydraulic press or vise to slowly press it into the seat hole. Do not hit the product hard to avoid deformation of the product.
- This product is an open-type product. Under normal conditions, do not measure directly with a caliper. The product needs to be pressed into a standard ring gauge and measured with a go/no-go gauge (after the product is pressed into the ring gauge, the outer diameter of the product.)
- may cause permanent deformation and cannot be used). 1 There are some differences in the appearance of the product, which is normal and does not affect the normal use of the product.





The Tolerance of housing diameter matching with this product: H7 (for reference only).

Part Number				OFV01				OFV02					Shaft Diameter		I.D. after Press-Fit
Code	d	-		D t		b	D	Н	t/T	t (Tol.)	b	Ref. Dim.		Tolerance	
	3	3 4 5 (6)	05	+0.047				4.6	7	0.8			3	-0.025 -0.034	+0.062
	4	3 4 5 6 (8)	6	+0.017				5.6	9	0.8			4		Ô
	5	3 4 5 6 8	7					7	10				5	-0.025 -0.037	
	6	3 4 5 6 8 10 12	8	+0.055				8	12				6		+0.065
	8	3 4 5 6 8 10 12 15	10					10	15				8	-0.025	
	10	5 6 8 10 12 15 20	12	+0.060	4.0		0.0	12	18		-0.025	0.3	10	-0.040	
	12	5 6 8 10 12 15 20	14		1.0 ±	±0.025	0.3	14	20				12		
Straight	13	5 6 8 10 12 15 20	15					15	21				13		+0.068
OFV01	15	5 6 8 10 12 15 20 25 30	17	+0.065 +0.035				17	23				15	-0.025 -0.043	
Shouldered	16	8 10 12 15 20 25 30	18	+0.070				18	24				16		
OFV02	18	8 10 12 15 20 25 30 35	20	+0.075				20	26				18		+0.071
0	20	8 10 12 15 20 25 30 35	23	+0.080				23	31				20		
	22	8 10 12 15 20 25 30 35 40	25	+0.045	1.5		0.5	25	33	1.5		0.5	22	-0.025	+0.081
	25	10 12 15 20 25 30 35 40 (50)	28	+0.085				28	36		0		25	-0.046	
	30	10 12 15 20 25 30 35 40 50	34	+0.090		±0.030		34	42		-0.030		30		
	35	10 12 15 20 25 30 35 40 50	39	+0.095	2.0		0.0	39	49	2.0		0.0	35		+0.085
	40	10 12 15 20 25 30 35 40 50 60	44	+0.055			0.8	44	54		0.	0.8	40	-0.025 -0.050	
	50	12 15 20 25 30 35 40 50 60	55	+0.105	2.5	±0.040		55	65	2.5	0 -0.040		50		+0.110

1 L dimensions in () are available for OFV01 only.

Shaft diameters are recommended dimensions.

① OFV01/02 is a rolled bushing with a slit. Indicated values of D tolerance are reference after press fitted into ring gauge (±0.002).



